Toyota has been a part of the cultural fabric in the U.S. for more than 65 years.

**By the Numbers**

Toyota has been a part of the cultural fabric in the U.S. for more than 65 years.

- **Total Investment**: $39 BILLION
- **Total Employment**: 49,000
- **Cumulative Vehicle Sales**: 72 MILLION
- **Local Purchasing***: $25.3 BILLION

*Purchasing of parts, components, and goods and services.
Toyota has been a part of the cultural fabric in North America for more than 65 years.

**By the Numbers**

Toyota has been a part of the cultural fabric in North America for more than 65 years.

- **Total Investment**: $45.7 BILLION
- **Total Employment**: 64,000
- **Cumulative Vehicle Sales**: 77.4 MILLION
- **Local Purchasing***: $31.1 BILLION

*Purchasing of parts, components, and goods and services.
**Headquarters – Plano, TX**

- Engineering & Manufacturing
- Design, Research & Development

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**Princeton, IN**
Toyota Motor Manufacturing, Indiana (TMMI) Est. 1996

- Body parts for Tacoma
- Service parts for all models

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**Long Beach, CA**

- Body parts for Tundra
- Service parts for all models

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**Sienna**

- Grand Highlander Hybrid
- Grand Highlander
- Highlander
- Highlander Hybrid
- Lexus TX**

*Start of production Fall 2023*

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**San Antonio, TX**
Toyota Motor Manufacturing, Texas (TMMTX) Est. 2003

- Tundra
- Tundra Hybrid
- Sequoia

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**Troy, MO**
Toyota Motor Manufacturing, Missouri (TMMO) Est. 1991

- Cylinder heads

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**Jackson, TN**
Toyota Motor Manufacturing, Tennessee (TMMTN) Est. 2003

- Cylinder blocks
- Automatic transmission cases and housings

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**Georgetown, KY**
Toyota Motor Manufacturing, Kentucky (TMMK) Est. 1986

- Camry
- Camry Hybrid
- RAV4 Hybrid
- Lexus ES 350**
- Lexus ES 300h**

4-cylinder engines, including for HEVs
V6 engines
Machined engine and transmission components
**Lexus ES to cease production at TMMK by end of 2025**

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**TABC**
Est. 1972

- Body parts for Tundra
- Service parts for all models

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**Ann Arbor & York Township, MI**
Research and Development (R&D) Est. 1979

- 4-cylinder engines, including turbo and 404s
- 6-speed transmissions
- Hybrid transaxles

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**Buffalo, WV**
Toyota Motor Manufacturing, West Virginia (TMMWV) Est. 1996

- 4-cylinder engines, including turbo and 404s
- 6-speed transmissions

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**Huntsville, AL**
Toyota Motor Manufacturing, Alabama (TMMAL) Est. 2001

- Cylinder blocks
- Automatic transmission cases and housings

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**Toyota Battery Manufacturing, North Carolina (TBMNC) Est. 2022**

- Lithium-ion battery manufacturing for HEVs and BEVs
- Start of production in 2025

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**Huntsville, AL**
Mazda Toyota Manufacturing (MTM) Est. 2018

- Cylinder heads
- Automatic transmission cases and housings

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**Liberty, NC**
Toyota Motor Manufacturing, Tennessee (TMMTN) Est. 2003

- Cylinder heads
- Automatic transmission cases and housings

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**Research and Development**

- Body parts for Tundra
- Service parts for all models

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**Toyota’s U.S. Operations**

- Headquarters – Plano, TX
- Engineering & Manufacturing
- Design, Research & Development
Nearly **90% of vehicles** sold in the U.S. are assembled in North America.
Many of the Toyota and Lexus vehicles you see on the road are assembled right here.*

Blue Springs, MS
Toyota Motor Manufacturing, Mississippi (TMMMS) Est. 2007
- Corolla

Georgetown, KY
Toyota Motor Manufacturing, Kentucky (TMMK) Est. 1986
- Camry
- Camry Hybrid
- RAV4 Hybrid
- ES 350
- ES 300h

San Antonio, TX
Toyota Motor Manufacturing, Texas (TMMTX) Est. 2003
- Tundra
- Tundra Hybrid
- Sequoia

Princeton, IN
Toyota Motor Manufacturing, Indiana (TMMI) Est. 1996
- Grand Highlander Hybrid
- Grand Highlander
- Highlander
- Highlander Hybrid
- Sienna
- Lexus TX**

Huntsville, AL
Mazda Toyota Manufacturing (MTM) Est. 2018
- Corolla Cross
- Corolla Cross Hybrid

*Toyota and Lexus vehicles and components assembled using U.S. and globally sourced parts.
**start of production Fall 2023
Head Office – Mississauga, Ontario

- Engineering & Manufacturing
- Design, Research & Development

Cambridge, ON
Toyota Motor Manufacturing Canada (TMMC) Est. 1986

Woodstock, ON
Toyota Motor Manufacturing Canada (TMMC) Est. 2005

Toyota’s Canada Operations

- RAV4
- RX 350
- RX 450h
- NX 350
- NXh 350
Canada-Assembled Vehicles

See all of the vehicles that roll off the line at our Canada plants.*

**Cambridge, ON**
Toyota Motor Manufacturing Canada (TMMC) Est. 1986

- RAV4
- RX 350
- RX 450h
- NX 350
- NXh 350

**Woodstock, ON**
Toyota Motor Manufacturing Canada (TMMC) Est. 2005

- RAV4
- RAV4 Hybrid

*Toyota and Lexus vehicles and components assembled using globally sourced parts.*
Toyota’s Mexico Operations

- Head Office – Mexico City
- Engineering & Manufacturing
Mexico-Assembled Vehicles

See all of the vehicles that roll off the line at our Mexico plants.*

**Tijuana, Baja**
Toyota Motor Manufacturing de Baja California, S. de R.L. de C.V (TMMBC) Est. 2005

**Apaseo el Grande, Guanajuato**
Toyota Motor Manufacturing de Guanajuato (TMMGT) Est. 2015

*Toyota vehicles and components assembled using globally sourced parts.*
TOYOTA

Commitment to Electrification

26 electrified options—the most among any automaker. One out of every four Toyota and Lexus vehicles sold in the U.S. is electrified.
• $5.9 Billion Investment
• 2,100 Employment
• Battery production for HEVs and BEVs
• 2025 SOP