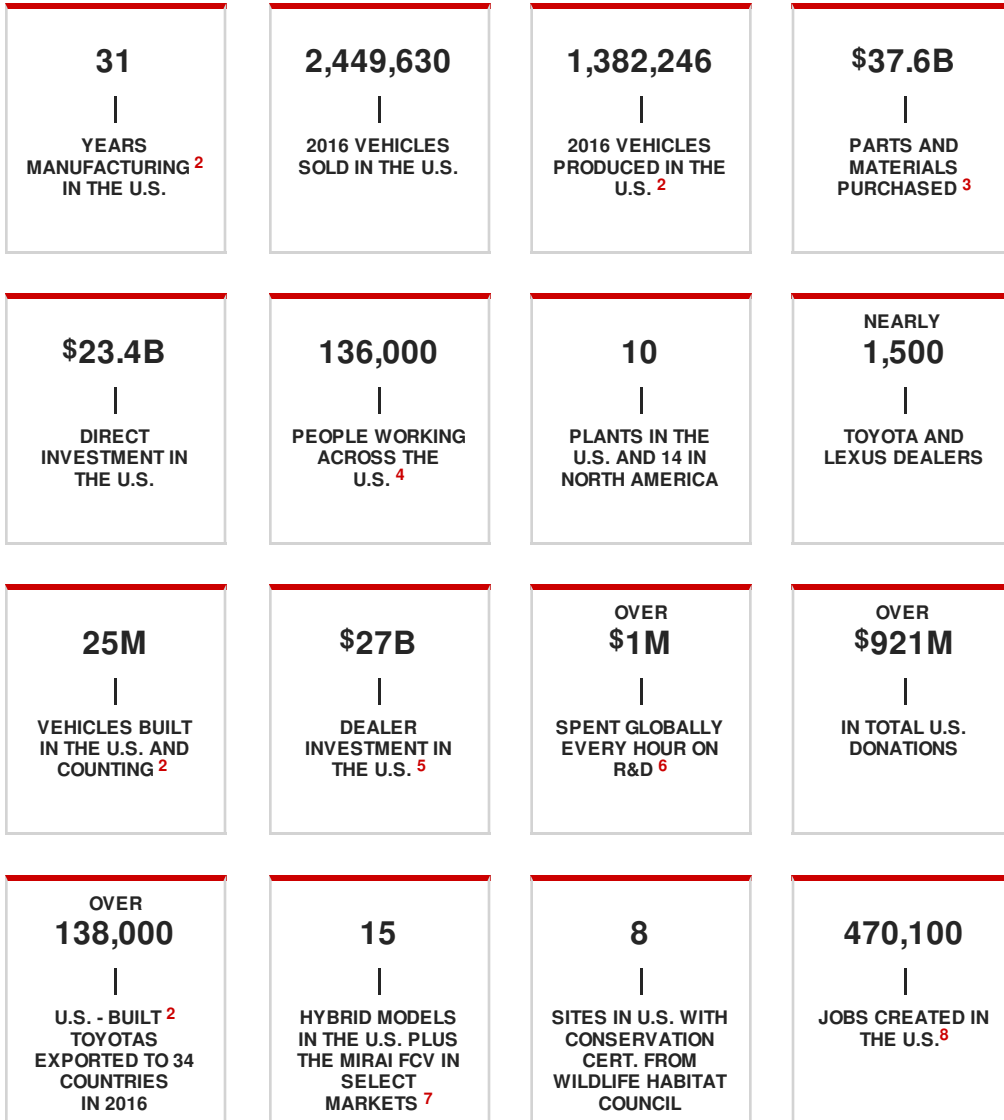


## Toyota By The Numbers <sup>1</sup>

Toyota has been a part of the cultural fabric in the U.S. for 60 years. See below for a showcase of our commitment to the U.S.



## Our History

- 1957** Toyota Motor Sales, U.S.A established
- 1972** Manufacturing operations begin in U.S.
- 1973** Caltex Design Research established
- 1977** Toyota Technical Center, U.S.A. incorporated
- 1986** Toyota breaks ground in Georgetown, KY. The future home of TMMK, Toyota's first wholly-owned vehicle manufacturing plant in the U.S.
- 1987** Toyota U.S.A. Foundation established
- 1993** Arizona Proving Ground established
- 1996** North American manufacturing headquarters established
- 1997** Five millionth North American vehicle produced
- 2000** First hybrid vehicle sold in U.S.
- 2002** Ten millionth North American vehicle produced
- 2006** Hybrid production begins in U.S.
- 2008** One millionth Prius sold globally
- 2010** Toyota North American Center for Quality Excellence established
- 2011** Collaborative Safety Research Center (CSRC) launched
- 2012** 25 Millionth North American vehicle produced
- 2015** Toyota breaks ground on its new North American headquarters in Plano, Texas

<sup>1</sup> All data as of December 2016, except where noted. <sup>2</sup> Toyota vehicles and components assembled using U.S. and globally sourced parts. <sup>3</sup> Parts, materials and components (FY ending 3/16). Goods and Services (CY 2016). <sup>4</sup> 2015 Center for Automotive Research Study. Includes direct and dealer employment. <sup>5</sup> Includes U.S. and Puerto Rico. <sup>6</sup> Global estimate based on FY17 projections of Toyota Motor Corporation. <sup>7</sup> As of 2016. <sup>8</sup> 2015 Center for Automotive Research Study. Includes direct, dealer and supplier employees and jobs created through their spending.